

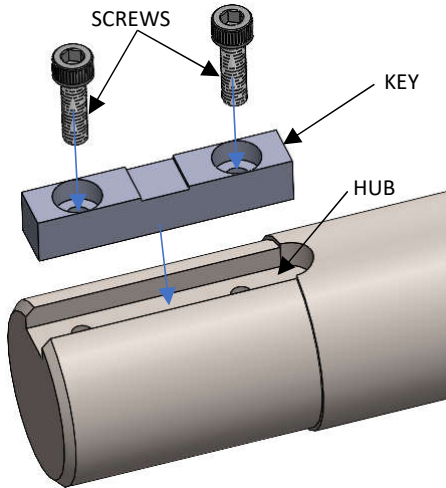
QUICK START GUIDE (QSG)

SERIES: SIDE ENTRY

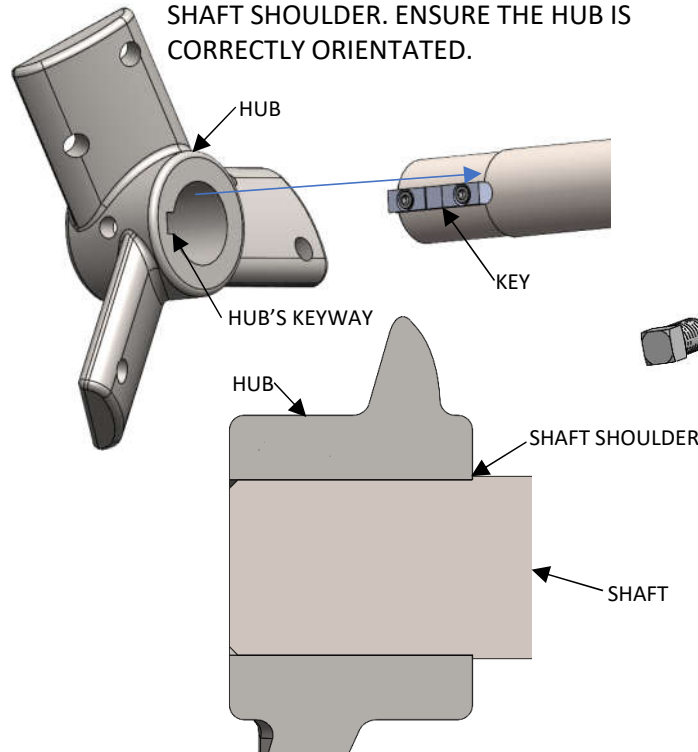
IMPELLER HUB WITH KEY

INSTALLATION

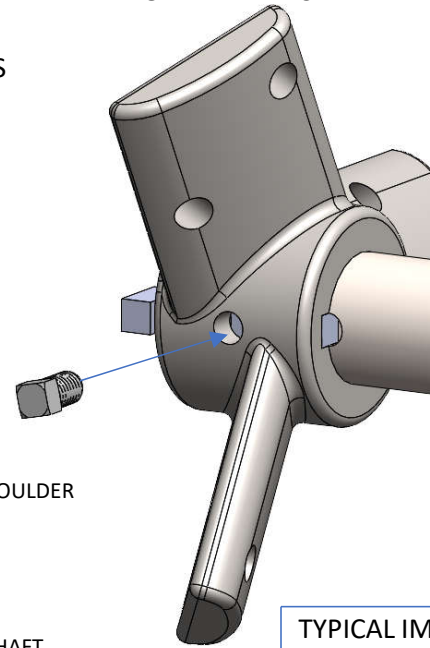
1.) PLACE THE KEY (PROVIDED) INTO THE KEYWAY OF THE SHAFT AND ATTACH IT WITH THE TWO SCREWS (PROVIDED). TIGHTEN THEM TO THE APPROPRIATE VALUE IN THE TABLE.



2.) ALIGN THE KEYWAY IN THE HUB TO THE KEY IN THE SHAFT. SLIDE THE IMPELLER HUB ONTO THE SHAFT UNTIL THE HUB IS FLUSH WITH THE SHAFT SHOULDER. ENSURE THE HUB IS CORRECTLY ORIENTATED.



3.) INSERT AND TIGHTEN THE SET SCREW (PROVIDED) TO THE APPROPRIATE VALUE IN THE TABLE.



BOLT SIZE	18-8 & 304 STAINLESS	316 STAINLESS
10-32	30 in-lb.	31 in-lb.
1/4-20	57 in-lb.	60 in-lb.
3/8-16	16 ft-lb.	17 ft-lb.
1/2-13	36 ft-lb.	38 ft-lb.
5/8-11	81 ft-lb.	84 ft-lb.

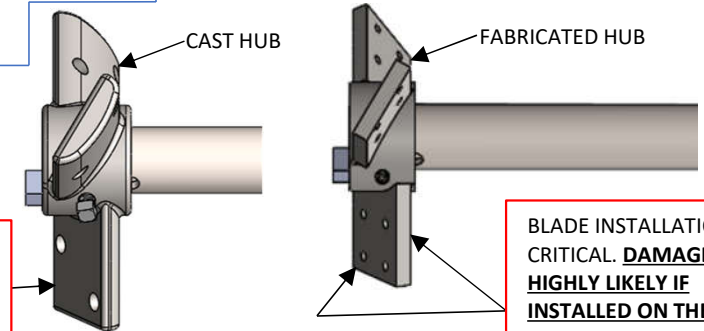
TYPICAL IMPELLER HUB CONFIGURATION SHOWN, REFER TO THE MIXER'S APPROVAL (OR AS MANUFACTURED) DRAWING FOR SPECIFICS ON YOUR MIXER'S IMPELLER CONFIGURATION.

- IMPELLER HUBS ARE SHOWN WITHOUT THE BLADES ATTACHED FOR REDUCED WEIGHT DURING INSTALLATION. IF WEIGHT IS NOT AN ISSUE, THE BLADES MAY BE ATTACHED FOR THIS PROCESS.
- ONCE ALL HUB(S) ARE INSTALLED, THE BLADES CAN BE INSTALLED TO THE HUBS BY FOLLOWING THE APPROPRIATE BLADE INSTALLATION QSG.

CAUTION:

- THE VISCOSITY AND SPECIFIC GRAVITY OF THE FLUID AFFECTS MIXER SIZING AND SPECIFICATIONS

HUB ORIENTATION IS CRITICAL. **DAMAGE IS HIGHLY LIKELY IF INSTALLED INVERTED.**



BLADE INSTALLATION IS CRITICAL. **DAMAGE IS HIGHLY LIKELY IF INSTALLED ON THE WRONG SIDE OF THE HUB'S EAR. SEE APPROPRIATE QSG.**

CAUTION

DISCONNECT MIXER FROM POWER SOURCE BEFORE ASSEMBLING, LIFTING, MOVING, OR SERVICING MIXER.