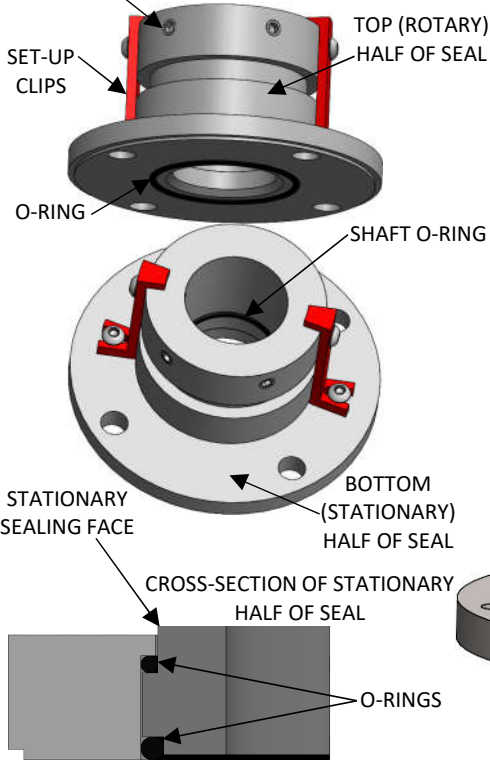
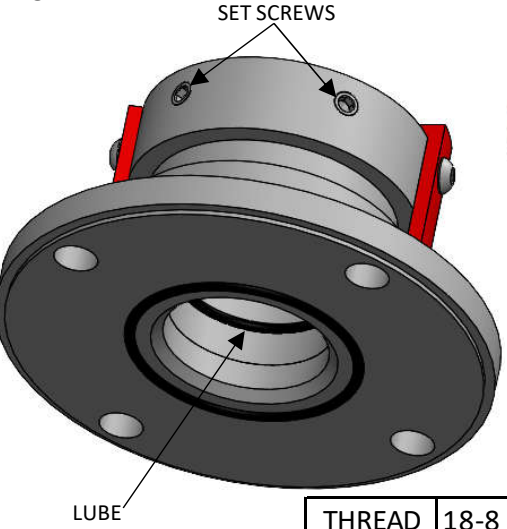


SDRA SEAL INSTALLATION

QSG-135-A
 SDRA SEAL SHOWN AS RECEIVED
 SET SCREWS



1.) APPLY PROCESS COMPATIBLE LUBRICANT TO THE SHAFT O-RING IN THE TOP HALF OF THE SEAL, BEING CAREFUL NOT TO ALLOW ANY TO MAKE CONTACT WITH THE SEALS MATING SURFACES. BACK OFF THE SET SCREW(S) SO THEY ARE CLEAR OF THE BORE.

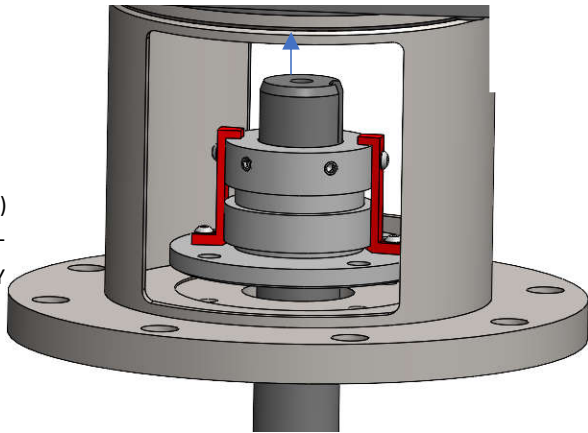


THREAD	18-8 STAINLESS
3/8"-16	16 ft-lb.
1/2"-13	36 ft-lb.

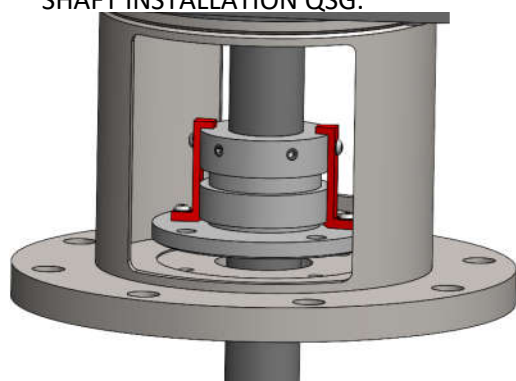
CAUTION:

- CLEAN SEAL FACES WITH AN ISOPROPYL WIPE OR CLEAN LINT FREE CLOTH
- DO NOT TOUCH SEAL FACES WITH BARE HANDS OR DIRTY GLOVED HANDS
- STATIONARY SEALING FACE AND O-RINGS CAN FALL OUT OF SEAL GLAND. WHEN HANDLING, BE SURE THEY DON'T FALL OUT

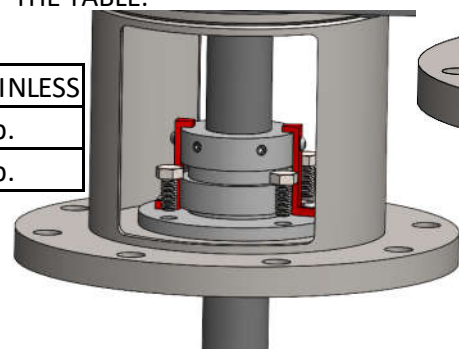
2.) INSERT THE SHAFT THROUGH THE BOTTOM OF THE PEDESTAL, THE STATIONARY HALF OF THE SEAL, AND THE ROTARY HALF OF THE SEAL.



3.) NOW THE ROTARY HALF OF THE SEAL IS "FLOATED" ON THE SHAFT, ATTACH THE SHAFT TO THE MIXER DRIVE ACCORDING TO THE APPROPRIATE SHAFT INSTALLATION QSG.

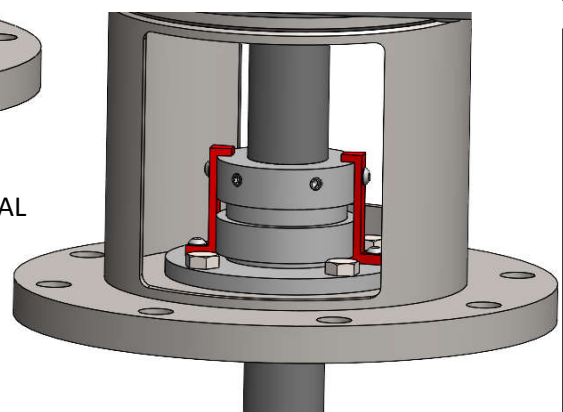


4.) SLIDE THE SEAL INTO THE PEDESTAL BORE, ALIGNING THE HOLES IN THE SEAL TO THE HOLES IN THE PEDESTAL. INSERT AND TIGHTEN THE 4 PROVIDED BOLTS TO THE APPROPRIATE VALUE IN THE TABLE.

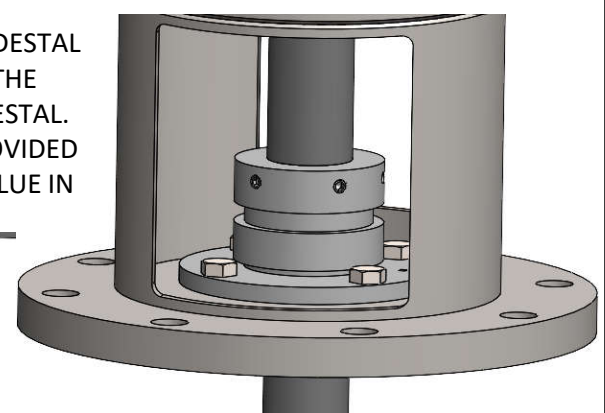


5.) THREAD IN THE SET SCREWS IN AN ALTERNATING PATTERN UNTIL THEY ARE BARELY TOUCHING THE SHAFT. DO NOT TIGHTEN ONE FULLY, THEN THE OTHER. ONCE ALL SET SCREWS ARE SNUG, TORQUE TO THE APPROPRIATE VALUE IN THE TABLE.

THREAD	18-8 STAINLESS
1/4"-28	72 in-lb.
5/16"-24	147 in-lb.
3/8"-24	22 ft-lb.



6.) REMOVE THE SET-UP CLIPS AND RETAIN FOR FUTURE USE. THEY WILL BE NEEDED IN THE FUTURE WHEN THE SEAL IS REMOVED.



CAUTION
 DISCONNECT MIXER FROM POWER SOURCE BEFORE ASSEMBLING, LIFTING, MOVING, OR SERVICING MIXER.

CAUTION:

- THE VISCOSITY AND SPECIFIC GRAVITY OF THE FLUID AFFECTS MIXER SIZING AND SPECIFICATIONS

REMOVE SET-UP CLIPS BEFORE OPERATING MIXER