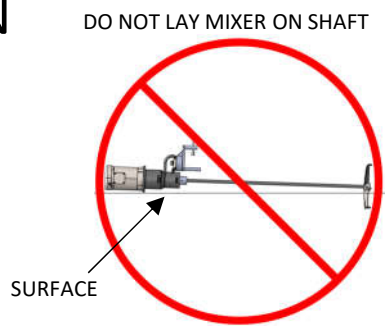
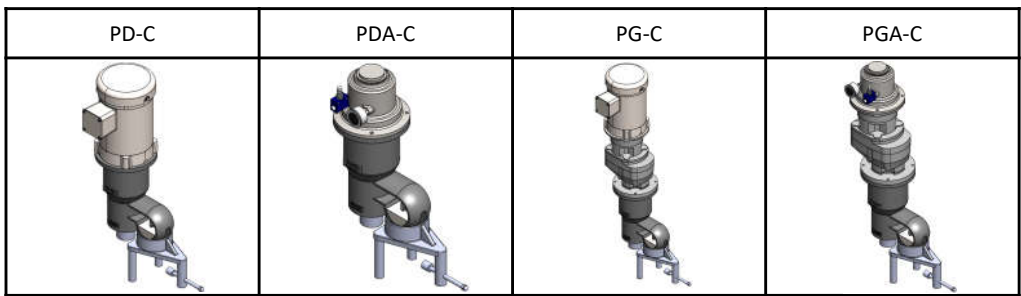
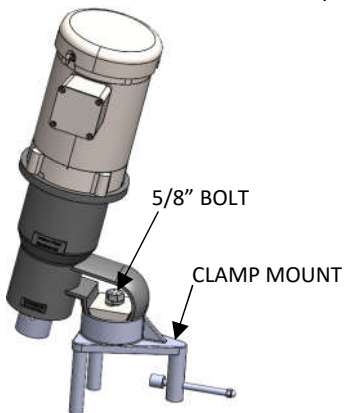


QSG-117-A

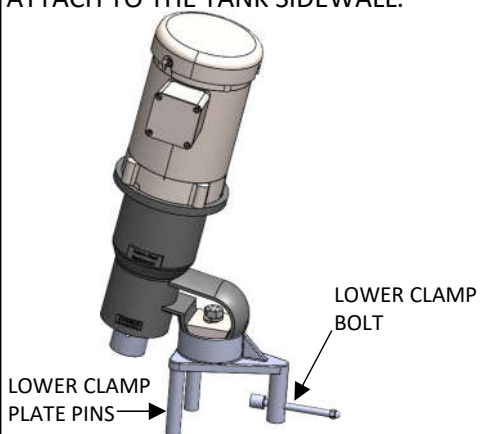
CLAMP MOUNT INSTALLATION



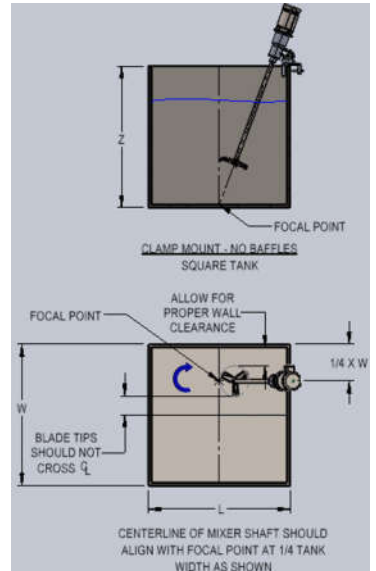
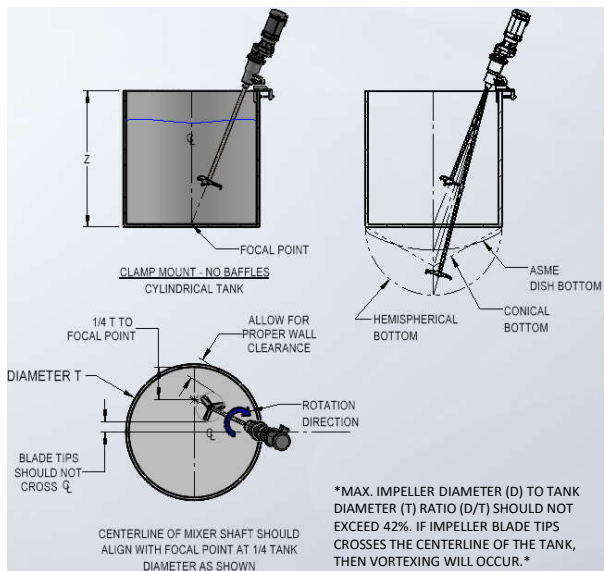
1.) MAKE SURE THE TANK'S SIDE WALL WILL SUPPORT THE MIXER DURING OPERATION. IT'S RECOMMENDED TO MOUNT THE MIXER WITHOUT THE SHAFT TO AVOID DAMAGE TO THE SHAFT, IMPELLER, OR TANK. TIGHTEN THE 5/8" BOLT WITH A 15/16" WRENCH SO THE MIXER DRIVE IS SECURE TO THE CLAMP MOUNT (EASIER TO INSTALL WHEN TIGHT).



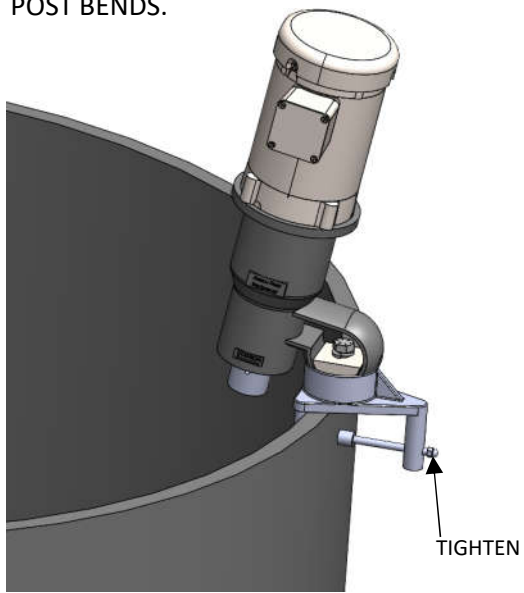
2.) LOOSEN THE LOWER CLAMP BOLT TO ALLOW FOR ENOUGH ROOM BETWEEN IT AND THE LOWER CLAMP PLATE PINS FOR THE MOUNT TO ATTACH TO THE TANK SIDEWALL.



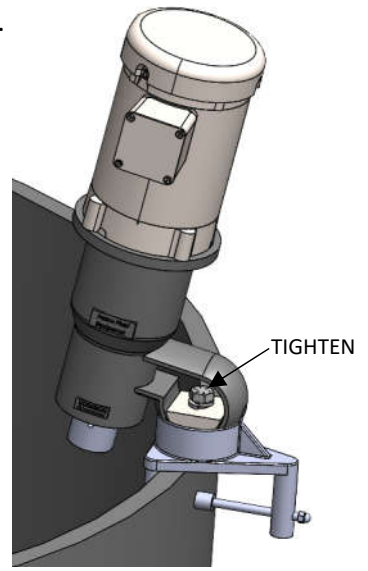
3.) REFER TO THE IMAGES BELOW FOR THE OPTIMAL MOUNTING POSITION. LIFT MIXER TO THIS POSITION AND SET THE CLAMP MOUNT ON THE TANK SIDEWALL.



4.) TIGHTEN THE LOWER CLAMP BOLT SO THE MIXER IS STABLE AND SECURE TO THE TANK. DO NOT TIGHTEN THE BOLT SO MUCH THAT THE BOLT OR POST BENDS.



5.) LOOSEN THE 5/8" BOLT TO DIRECT THE BORE TOWARDS THE FOCAL POINT (REFER TO IMAGES ABOVE). ONCE THE DESIRED LOCATION IS FOUND, TIGHTEN THE 5/8" BOLT TO 92 FT-LB. INSTALL SHAFT AND IMPELLER(S) PER THE IMPELLER INSTALLATION QSG AND APPROPRIATE SHAFT INSTALLATION QSG.



CAUTION

DISCONNECT MIXER FROM POWER SOURCE BEFORE ASSEMBLING, LIFTING, MOVING, OR SERVICING MIXER.

CAUTION:

- THE VISCOSITY AND SPECIFIC GRAVITY OF THE FLUID AFFECTS MIXER SIZING AND SPECIFICATIONS