
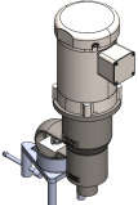




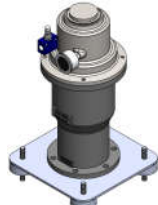



QUICK START GUIDE (QSG)

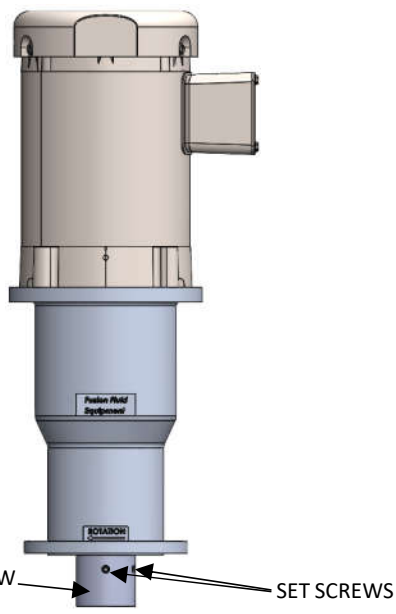
SERIES: PRO

HOLLOW BORE SHAFT INSTALLATION

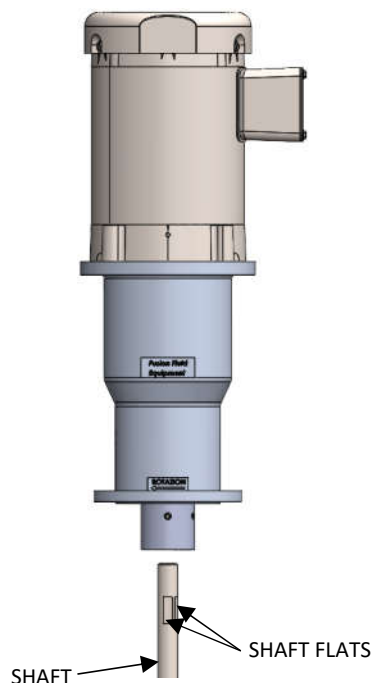


| PG-A | PD-C | PG-C | PG-F | PGA-F | PD-P | PDA-P | PG-U |
|---|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |  |

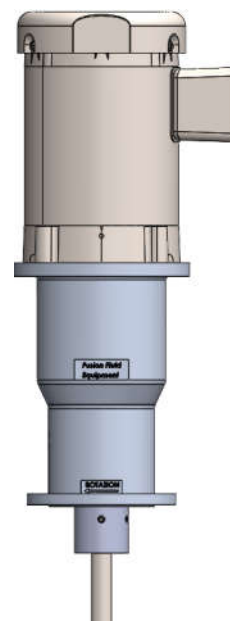
1.) LOOSEN THE TWO SET SCREWS ON THE HOLLOW BORE WITH A 5/32" ALLEN WRENCH, SO THE SET SCREWS ARE CLEAR OF THE BORE.



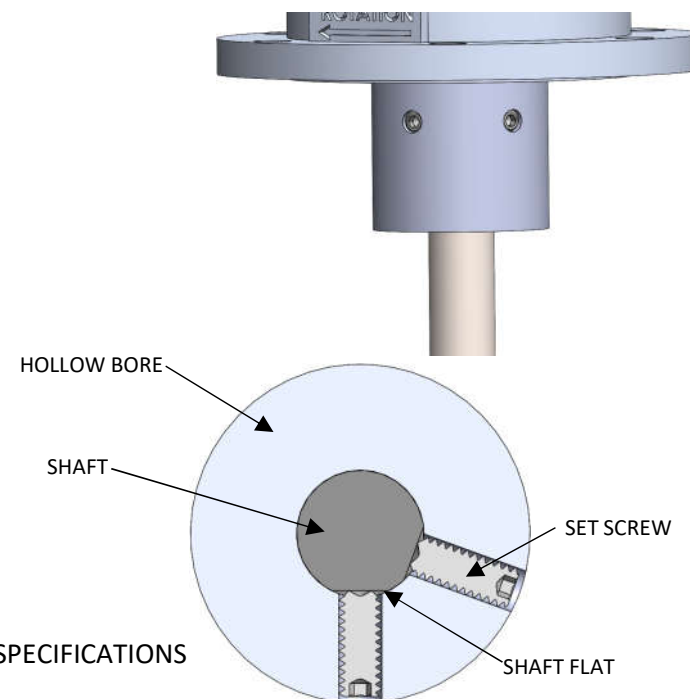
2.) ALIGN THE FLATS ON THE SHAFT WITH THE SET SCREW HOLES IN THE HOLLOW BORE.



3.) INSERT THE SHAFT INTO THE HOLLOW BORE UNTIL IT BOTTOMS OUT. THE FLATS ON THE SHAFT SHOULD ALIGN WITH THE HOLES IN THE HOLLOW BORE.



4.) WITH A 5/32" ALLEN, TIGHTEN THE FIRST SET SCREW UNTIL IT INITIALLY TOUCHES THE SHAFT. NOW, ROTATE THE SHAFT BACK AND FORTH WHILE TIGHTENING THE SCREW TO MAKE SURE IT'S ON THE DEEPEST PART OF THE FLAT. NOW TIGHTEN THE OTHER SET SCREW AND TIGHTEN BOTH SET SCREWS TO 103 IN-LB.



CAUTION

DISCONNECT MIXER FROM POWER SOURCE BEFORE ASSEMBLING, LIFTING, MOVING, OR SERVICING MIXER.

CAUTION:

- THE VISCOSITY AND SPECIFIC GRAVITY OF THE FLUID AFFECTS MIXER SIZING AND SPECIFICATIONS
- DO NOT LAY MIXER ON THE SHAFT