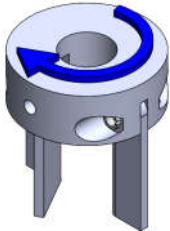
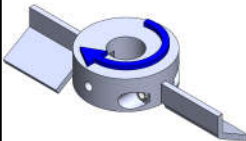
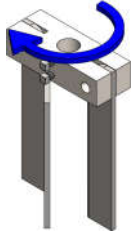
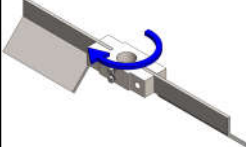

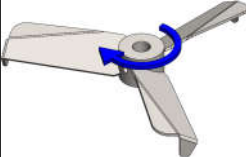


QUICK START GUIDE (QSG)

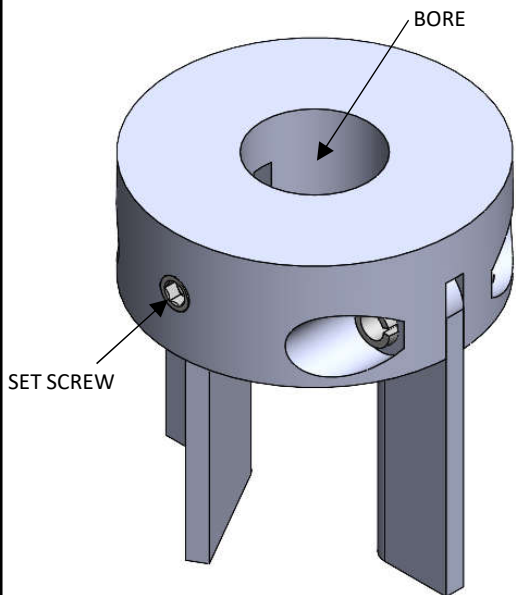
SERIES: BULK

IMPELLER INSTALLATION

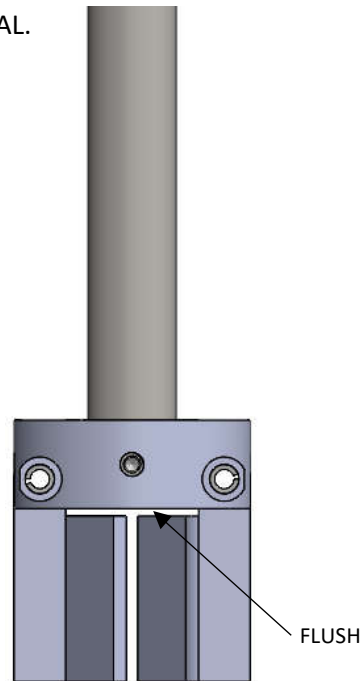
IMPELLERS ARE SHOWN IN PROPER ORIENTATION FOR INSTALLATION AND OPERATION.

DRUM FOLDING PROP NOT OPERATING	DRUM FOLDING PROP OPERATING	TOTE FOLDING PROP NOT OPERATING	TOTE FOLDING PROP OPERATING	MARINE PROP	PF3 HYDROFOIL
					

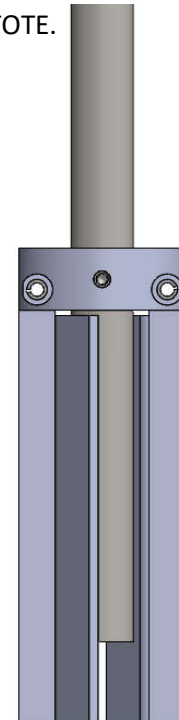
1.) LOOSEN THE SET SCREW(S) SO THE END OF THE SET SCREW(S) IS CLEAR OF THE BORE.



2 A.) SLIDE IMPELLER UP ONTO THE SHAFT UNTIL THE BOTTOM OF THE IMPELLER HUB IS FLUSH WITH THE BOTTOM OF THE SHAFT. ORIENTATION OF IMPELLER IS CRUCIAL.



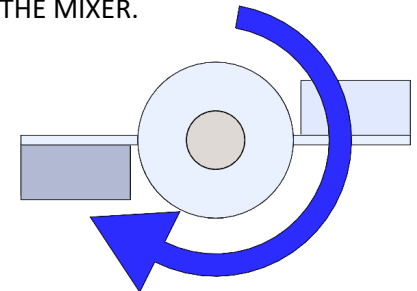
2 B.) LARGER FOLDING PROPS MAY HAVE TO BE ATTACHED HIGHER UP ON THE SHAFT SO THE PROP BLADE CAN HAVE CLEARANCE FROM THE BOTTOM OF THE DRUM/TOTE.



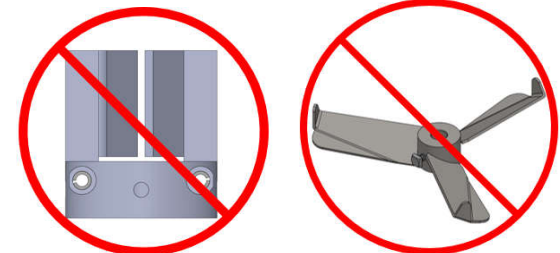
3.) TIGHTEN THE SET SCREW(S) TO THE APPROPRIATE VALUE FROM THE TABLE.

BOLT SIZE	316 STAINLESS
1/4"-20	60 in-lb.
5/16"-18	108 in-lb.
3/8"-16	17 ft-lb.

MIXER ROTATION IS CLOCKWISE WHEN LOOKING DOWN FROM THE TOP OF THE MIXER.



DO NOT INSTALL ANY TYPE IMPELLER UPSIDE DOWN



DO NOT USE MIXERS WITH POLYETHYLENE DRUMS



CAUTION:

- THE VISCOSITY AND SPECIFIC GRAVITY OF THE FLUID AFFECTS MIXER SIZING AND SPECIFICATIONS
- DO NOT LAY MIXER ON THE SHAFT

CAUTION

DISCONNECT MIXER FROM POWER SOURCE BEFORE ASSEMBLING, LIFTING, MOVING, OR SERVICING MIXER.