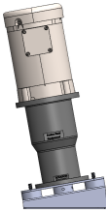

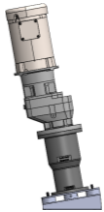

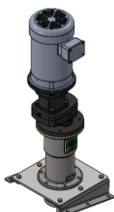

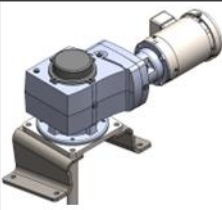
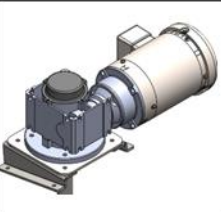


Shown below are images of some of the typical Fusion Pro & Flow Series models. The appearance of your actual model may vary depending on material selection or another custom configuration.

The plate with angle riser mount instructions apply to the following typical Pro Series models (Pro XL models will not have Isolation Pads):

PD-A	PDA-A	PG-A	PGA-A	PXG-A
				

The plate with angle riser mount instructions apply to the following typical Flow Series models:

FG SERIES	FR2 SERIES	FR2E SERIES	FR3 SERIES	FW SERIES
				



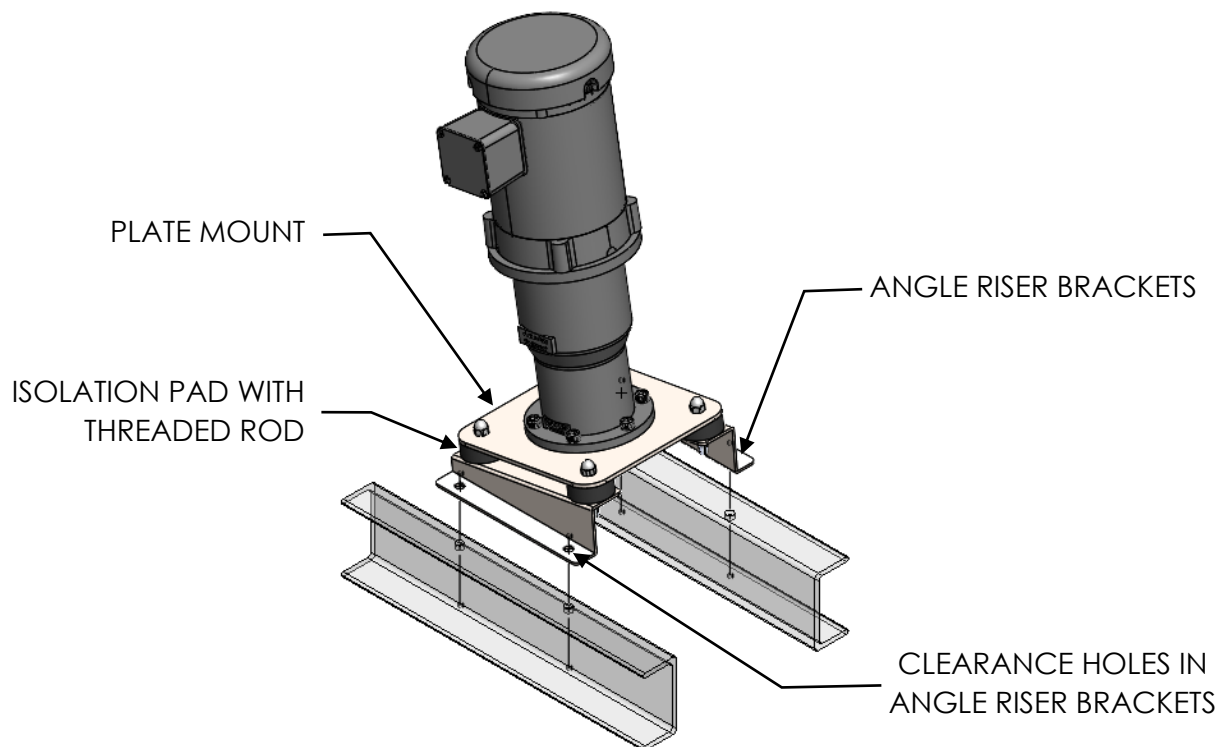
CAUTION: PINCH POINTS & SHARP EDGES MAY BE LOCATED IN THIS AREA

Angle Risers Mount Instructions

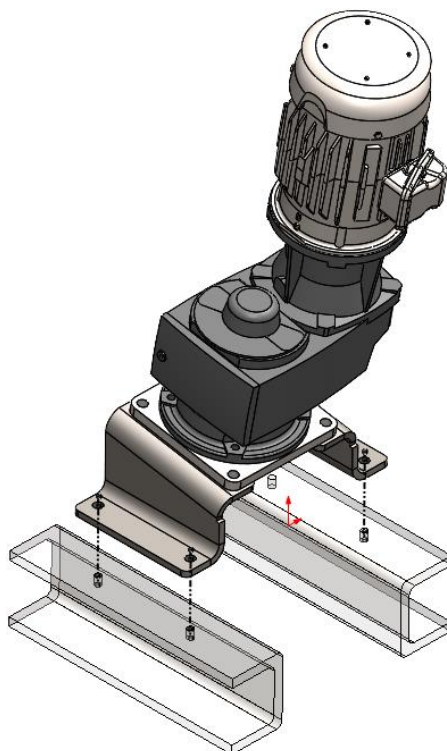
Make sure the Angle Risers Mount location will support your mixer during operation. We recommend that the shaft is left out during this step to avoid damage to the side wall of tank, shaft or impellers during installation.

- Make sure holes in Angle Risers line up with holes in mounting location.
- **Keep in mind to allow for clearance between impellers and side wall of tank once shaft and impellers are installed (see FM-1013 Mounting Guidelines section).**
- Place mixer drive assembly with Angle Risers in desired location. Secure with appropriate thread-locking hardware or use a service removeable thread locker. Note: there are clearance holes for mounting hardware in Angle Riser Brackets. Tighten hardware to torque specification **(see Torque Chart – FM-1004 Installation Section).**
- Once mounted, install the shaft and impeller(s) per appropriate manual section for your application.

* Note: Pro Series mixer drive may vibrate due to flexibility in isolation pads.



PRO SERIES ANGLE RISER MOUNT



FLOW SERIES ANGLE RISER MOUNT

(NO MOUNTING HARDWARE PROVIDED WITH FLOW SERIES)