

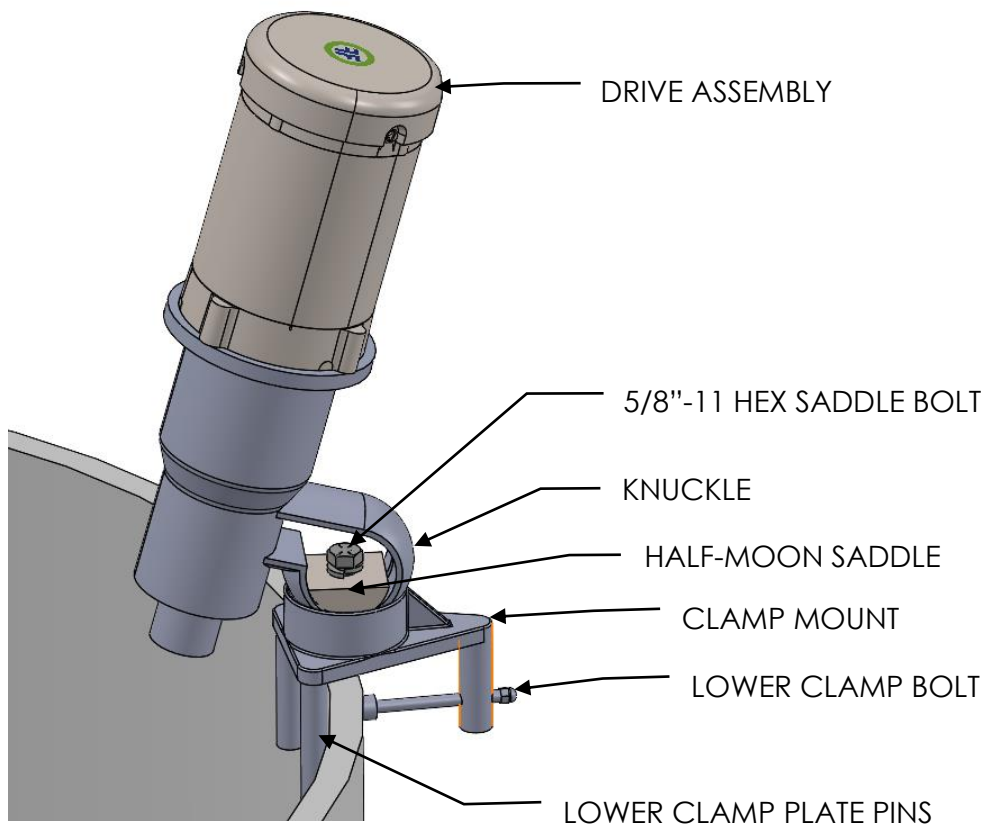


CAUTION: PINCH POINTS & SHARP EDGES MAY BE LOCATED IN THIS AREA

Clamp Mount Instructions

Make sure the side wall of the tank will support your mixer during operation. We recommend that the shaft is left out during this step to avoid damage to the side wall of tank, shaft or impellers during installation.

- Before putting your Pro mixer drive assembly in place, back off *Lower Clamp Bolt* to allow for more than enough room for thickness of tank side wall between bolt and *Lower Clamp Plate Pins*.
- Tighten *5/8"-11 Hex Saddle Bolt* enough so that upper assembly will not be loose during this process.
- **Keep in mind to allow for clearance between impellers and side wall of tank once shaft and impellers are installed.**
- Place Pro mixer drive assembly with *Clamp Mount* on edge of tank close to desired location.
- Tighten *Lower Clamp Bolt* to outside wall of tank so mixer is stable and secure to the tank. Do not tighten so much that the bolt or post bends.
- Loosen *5/8"-11 Hex Saddle Bolt* to direct bore for shaft towards focal point **(see Mounting Guidelines section)**. Once desired location is found tighten *5/8"-11 Hex Saddle Bolt* up to 92 ft-lbs to secure. Shaft & impellers may be installed at this time.





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Cup Mount Instructions

Make sure the Cup Mount location will support your mixer during operation. We recommend that the shaft is left out during this step to avoid damage to the side wall of tank, shaft or impellers during installation.

- Tighten 5/8"-11 Hex Saddle Bolt enough so that upper assembly will not be loose during this process.
- **Keep in mind to allow for clearance between impellers and side wall of tank once shaft and impellers are installed.**
- Make sure (3) holes in *Cup Mount Plate* line up with holes in mixer mounting location. Place Pro mixer assembly with *Cup Mount* in desired location and secure with applicable hardware (not included). Note: there are (3) clearance holes for 3/8" hardware in *Cup Mount*. Tighten hardware to torque specification (see Section 4c Torque Chart).
- Loosen 5/8"-11 Hex Saddle Bolt to direct bore for shaft towards focal point (**see Mounting Guidelines section**). Once desired location is found tighten 5/8"-11 Hex Saddle Bolt up to 92 ft-lbs to secure. Shaft & impellers may be installed at this time.

