

## QUICK START GUIDE (QSG)

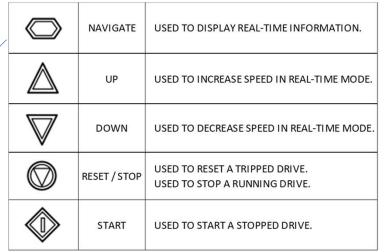
SERIES: ALL VFD INSTRUCTIONS

PHONE: 877.812.7573

E-MAIL: INFO@FUSIONFLUID.COM WEBSITE: FUSIONFLUID.COM

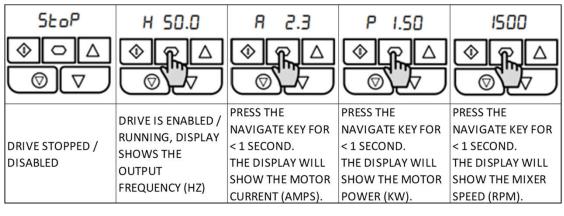
# LINK TO INVERTEK QSG

#### **BUTTON CONTROLS**



- VFD COMES PRE-PROGRAMMED FOR YOUR MIXER. NO OTHER PROGRAMMING SHOULD BE REQUIRED FOR BASIC OPERATIONS (THE PROGRAM IS REQUIRED TO RUN).
- THE VFD WILL DISPLAY THE MIXER SPEED.
- TYPICALLY THE VFD SHOULD BE THE ONLY DEVICE ON THE CIRCUIT OR THE BREAKER CAN TRIP.
- PLUGGING THE VFD INTO A GFCI/AFCI OUTLET/CIRCUIT MAY CAUSE THE OUTLET/BREAKER TO TRIP.
- 120V, SINGLE PHASE, 1 HP OR LESS MIXERS TYPICALLY COMES WIRED WITH A PLUG.
- 3 PHASE VFD'S WILL NEED TO BE WIRED.
- DRIVES OVER 120 V WILL NEED TO BE WIRED.
- IF VFD IS SHIPPED LOOSE THE VFD WILL HAVE TO BE WIRED TO THE MOTOR.
- A SINGLE PHASE VFD REQUIRES A 3 PHASE MOTOR.

### **OPERATING DISPLAYS**





#### CAUTION:

OPTIDRIVE"(É

- THE VISCOSITY AND SPECIFIC GRAVITY OF THE FLUID AFFECTS MIXER SIZING AND SPECIFICATIONS
- DO NOT LAY MIXER ON THE SHAFT

CAUTION: VFD IS NOT XP COMPLIANT AND IS SHIPPED LOOSE WHEN THE MOTOR IS XP RATED FOR MOUNTING IN A SAFE AREA IN COMPLIANCE WITH ALL APPLICABLE REGULATIONS.

