

Maintenance – Pro Series Gearbox Lubrication

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Lubrication

Fusion Pro Series Mixers are designed to require a minimal amount of regular maintenance. These are typical lubrication points:

- Bearing Housing Bearings Sealed Bearings Synthetic Lube "Lubed for Life" – No regular lubrication required
- Motor Lubricate per Manufacturer Instructions
- Gearbox Lubricate per Manufacturer Instructions

Below are some of the Gearbox options with oil type and volume listed:

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PICTURE	CASE MATERIAL	OIL TYPE / VOLUME
	Aluminum	Klubersynth UH1-6- 220 Food Grade Synthetic
		ISO Viscosity 220/
		.613 Quarts
	Stainless Steel	Mobile SHC Cibus Food Grade Synthetic
		ISO Viscosity 150/ .438 Quarts
	Stainless Steel	PAG460 H1 Food Grade Synthetic
		ISO Viscosity 460/
		.3 Quarts